

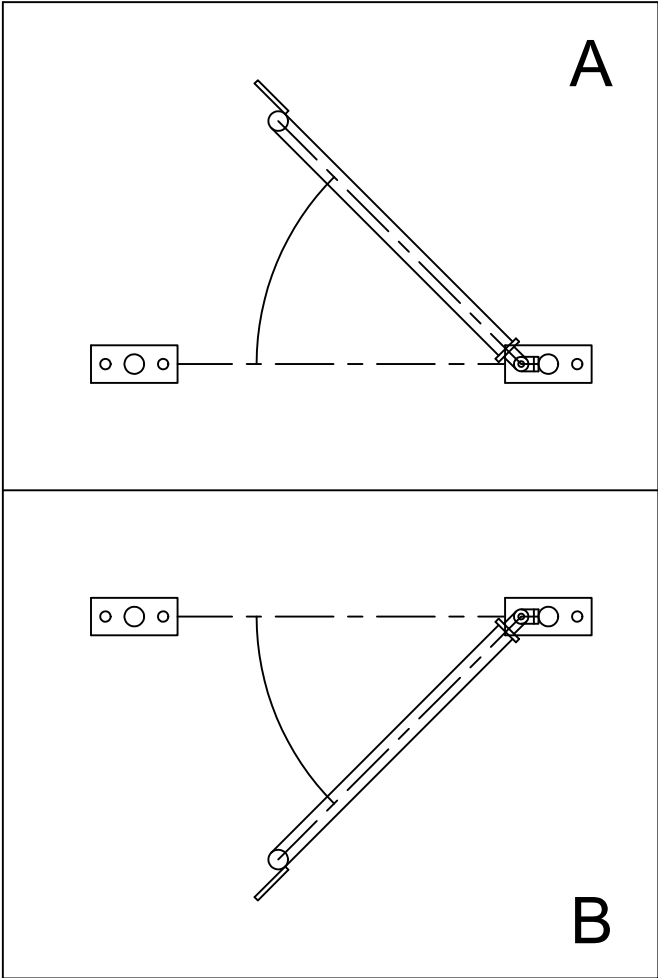
GATE FROM:-
_____ O/DIAMETER TUBE

HINGE POST FROM:-
_____ O/D SHANK
_____ DIA BALLS TO SUIT
_____ O/D TUBULAR HANDRAILS

MATERIALS:-
CHS & BALLS - S235JR (UNO)
PLATES - S275JR (UNO)

FINISH:- _____

_____ No REQUIRED



PLANS ON GATE HANDINGS
PLEASE SPECIFY HANDING REQUIRED

FOR WELD PROCEDURE SPECIFICATIONS
REFER TO DRAWING WPS-SK02 Gate Weld Details

| | | | | |
|---|-------|----------------|-------------|-----------|
| E | | | | |
| D | | | | |
| C | | | | |
| B | | | | |
| A | | | | |
| Rev. | Date. | Signature. | Amendments. | Approved. |
| Erection Marks: | | | Finish: | |
| Steelwork..... | | ⬡ | | |
| Flooring..... | | ◯ | | |
| Handrailing..... | | □ | SEE ABOVE | |
| Other..... | | | | |
| ALL ITEMS TO BE HARD STAMPED. ALL WELDS 6mm LEG FILLET WELDS U.N.O Manufactured in accordance with BS EN ISO 1090 Parts 1 & 2.. Execution class 2 | | | | |
| Contract: SELF CLOSING FULL HEIGHT GATES WITH HINGE POST. | | | | |
| Customer: | | | GA Ref: | |
| <div>GUARDRAIL Engineering Manders Industrial Estate Old Heath Road Wolverhampton WV1 2RP</div> | | | | |
| Drawn: MDG | | Date: 05-06-19 | | Scale: |
| Drawing Number: GATE-02 | | | | Amendment |
| | | | | 1 |