

GATE FROM:-O/DIAMETER TUBE

MATERIALS:-CHS & BALLS - S235JR (UNO) PLATES - S275JR (UNO)

HINGE POST FROM:-

O/D SHANK

DIA BALLS TO SUIT O/D TUBULAR HANDRAILS

FINISH:-

No REQUIRED

В A **GS2 BASE**

> PLANS ON GATE HANDINGS PLEASE SPECIFY HANDING REQUIRED

FOR WELD PROCEDURE SPECIFICATIONS REFER TO DRAWING WPS-SK02 Gate Weld Details

E							
D							
C B							
A							
Rev.	Date.	Signature.		Amendments.		Approve	
Erection Marks:				Finish:			
Steelwork							
Flooring							
Handrailing				HOT DIP GALVANISE	LVANISED		
Other							
ALL ITEMS TO BE HARD STAMPED. ALL WELDS 6mm LEG FILLET WELDS U.N.O Manufactured in accordance with BS EN ISO 1090 Parts 1 & 2 Execution class 2							
s	_	-	_	EIGHT GATES			
Customer:					GA Ref:		
			GU/	ARDRAIL			



Manders Industrial Estate Old Heath Road Wolverhampton WV1 2RP

Date: 22-11-21 Drawn: MDG

Drawing Number: GATE-05

Amendment